



Location	55km south-west of Kalgoorlie, in the Goldfields region of WA
Client	Silver Lake Resources
Commodity	Gold
Major contractor since	2008



HWE Mining provides underground mechanised development and stoping at the Daisy Milano gold mine in Western Australia, where gold is mined using a mixture of mechanised and handheld stoping methods.

Daisy Milano has a long history of gold mining and has been worked by several mining companies. HWE Mining's contract at Daisy Milano has been underway since February 2008. The mine produces gold ore for delivery to the Silver Lake Resources mill, located near Kalgoorlie.

HWE Mining provides mechanised underground development using conventional drill and blast techniques, and operates 24 hours a day, 365 days a year, and employs 25 people. The Principal employs a further 30 people at the mine, bringing total site manning to 55 people.

Since commencing the contract in February 2008, HWE Mining has consistently exceeded the monthly development target at the mine, producing between 250 and 350 development metres per month from one development crew, depending on longhole stope drilling requirements.

Production at a glance

- 3,000m of horizontal and sub-horizontal development per year
- 13,000 tonne of ore per month



Scope of work

Project management

- Management of:
 - Safety and health
 - Environment
 - Plant maintenance
 - Human resources and industrial relations
- Decline and level development
- Drilling, blasting and excavation of narrow vein ore body
- Ground support installation including rock bolts and mesh
- Installation and maintenance of services within our area of work

EQUIPMENT	
Two boom Tamrock Minimatic Powerclass	1
One boom Atlas Copco H104	2
Elphinstone R1700 wheel loaders	1
Sandvik LH203 (Toro 151)	2